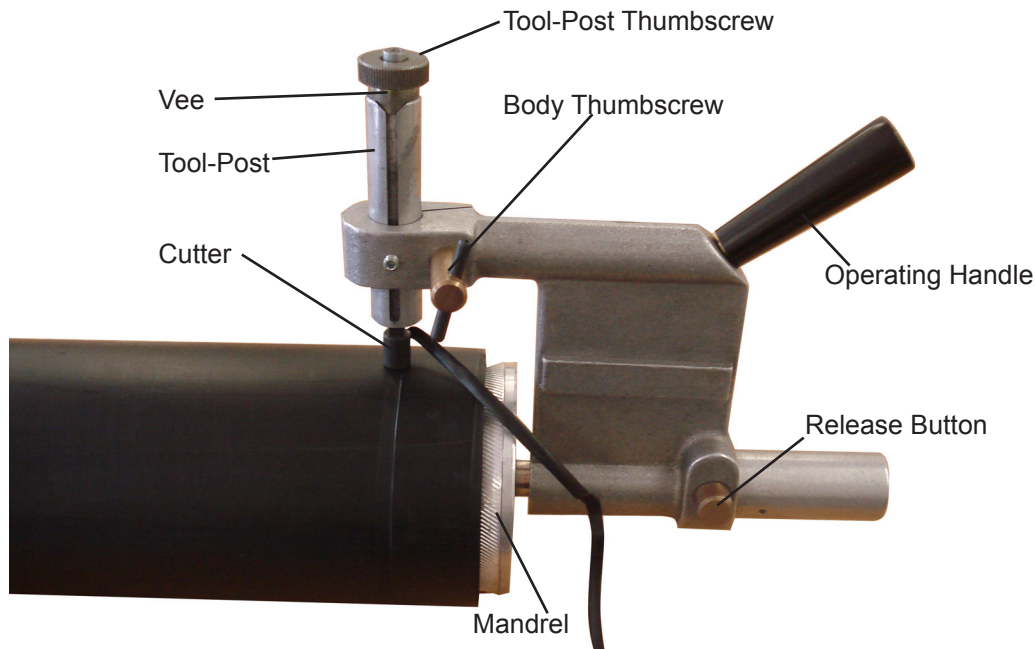


SCR.K(1)-E SCRAPING KIT

For the Preparation of Upp Pipes Operating Instructions



1. Mark on the pipe the length to be scraped.
2. Select the correct internal pipe mandrel and push it into the bore of the pipe. The mandrel should be tight enough in the pipe so that it does not rotate when then the scraper is used. If it turns or moves it can be seated with a light tap with a soft-faced mallet.
3. Hold the hand-tool and release the tool-post by loosening the body thumbscrew.
4. Lift the tool-post and lock it in the upper position with the body thumbscrew.
5. Retract the cutting tool spring by turning the tool-post thumbscrew until the 'vee' on its underside is NOT engaged in its locating slot.
6. Hold the hand-tool, depress and hold the release button on the side of the hand-tool. Insert the hand tool onto the pipe and mandrel and line up the cutter about 5 mm (3/16") further on the pipe than the mark. Let out the release button and move the hand tool slightly until a click is heard, the feed-screw is now engaged.
7. Release the body thumbscrew and lower the tool-post until the tool-point is in contact with the pipe surface. Re-tighten the body thumbscrew.
8. Load the tool-point by turning the tool-post thumbscrew until the 'vee' under the thumbscrew is located in the slot.
9. The tool is now set and ready to operate. Rotate the scraper in a clockwise direction using the operating handle. When the scraper has unscrewed fully back on to the mandrel, the cut is complete.
10. Unload the tool-point by disengaging the 'vee'. Remove the mandrel from the pipe ensuring that the prepared area is not touched or allowed to come into contact with any contaminating material.
11. The scraper may now be removed from the mandrel by depressing the release button and separating the two items. If the mandrel is stuck, tap either side of the pipe gently 1 - 2" (25 - 50 mm) from the pipe end using a soft-faced hammer. This will disengage the taper of the mandrel from the pipe.
12. When finished return items to the storage box.



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