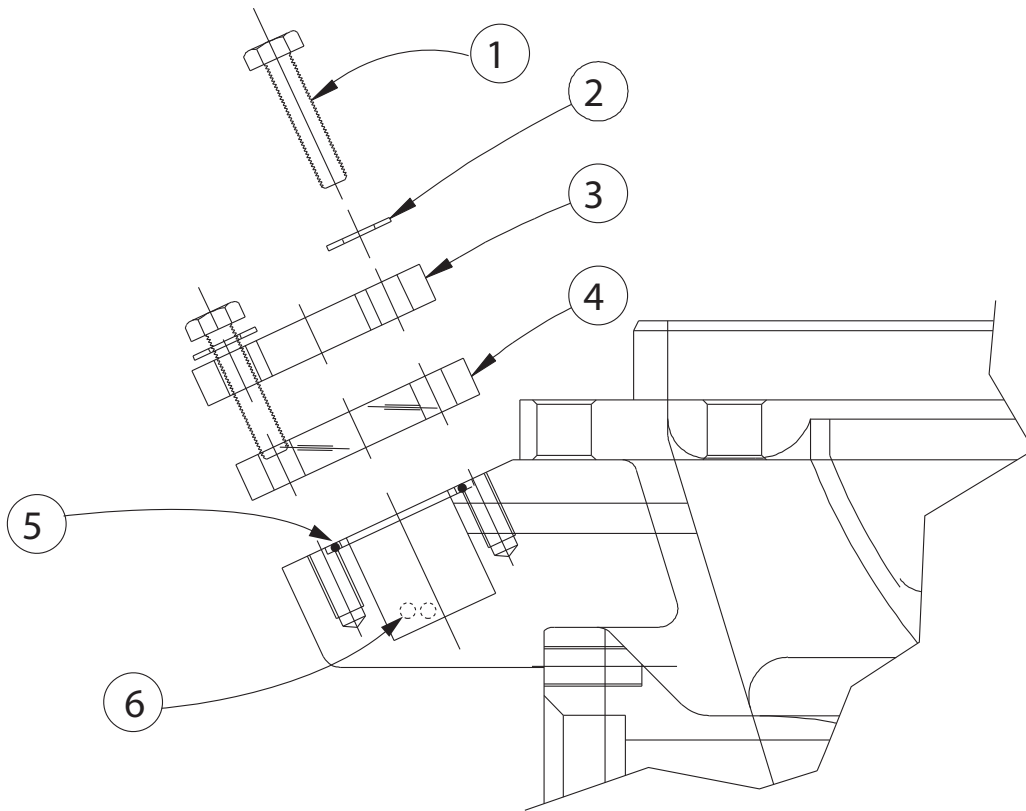


90050 Repair Kit

Bottom Loader w/ Sight Glass

Installation Instructions

1. Place flow indicator balls (item 6) in fuel bowl.
2. Place O-ring (item 5) in groove.
3. Align sight window (item 4) with bottom loader as shown below. (Bottom loader not provided in kit).
4. Align reinforcement plate (Item 3) with sight glass.
5. Place fasteners & washers (items 1&2) through holes in reinforcement & sight glass.
6. Thread fastener into bottom loader casting.
7. Tighten securely applying an equal amount of torque to each fastener.



Item	Description	Part Number	Quantity
1	Hex Head Cap Screw #10-24 UNC X .88	11176-36	4
2	Lock-Washer, Internal Tooth	11163-03	4
3	Sight Glass Reinforcement	881-157-01	1
4	Sight Window	880-114-01	1
5	O-Ring	11039-22	1
6	Ball, Flow Indicator	880-124-02	2



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